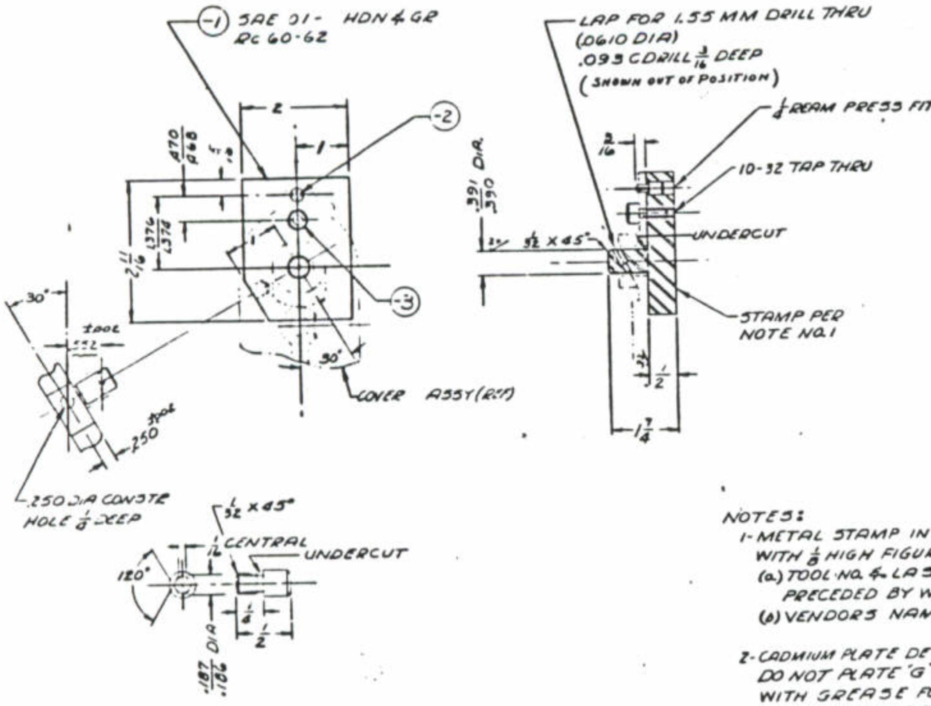

(2) ALTER STD DOWEL TO DIM. SHOWN SCALE 2 X SIZE

NOTES:

1- METAL STAMP IN LOCATION SHOWN WITH 1/8 HIGH FIGURES THE FOLLOWING
(a) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON"
(b) VENDORS NAME OR TRADEMARK

2- CADMIUM PLATE DET-1 PER AMS 2400 DO NOT PLATE "G" SURFACES COAT WITH GREASE FOR FULL PROTECTION AGAINST CORROSION

REVISIONS

SYM	DESCRIPTION	DATE	APPROVED

FILE COPY

	ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES	SHT NO.
	3	1	SOC HD CAP SCR		NO. 10-32 X 1/2	STEEL	1
ALTER	2	1	LOC. PIN		1/4 DIA. X 1/2	DOWEL	1
	1	1	JIG			STL	1

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6798052

AMS 2400

BREAK SHARP EDGES .020 U.O.S

UNLESS OTHERWISE SPECIFIED
TOL. ON ANGLES ± 1°
TOL. ON 3 PLACE DECIMALS ± .010
TOL. ON FRACTIONS ± 1/64
4 PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC
MAT. SEE ITEMS
HEAT TREAT. SEE ITEMS
SURFACE TREAT. NOTED

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

TITLE JIG-DRILL, SCAVENGE OIL PUMP COVER BUSHING PIN

SIZE D DWG. No. 6798052

USED ON ENGINE MODELS
T63-A-5A